

## EP70M

Servo-motorized CNC Multi-Platen Powder Press for Highest Demands on Productivity and Parts Quality



### Advantages

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- High precision and productivity
- Modular multi-level pressing system
- Modular tool carrier with mechanically adjustable positive stops in pressing position
- Very precise closed-loop position control
- High-resolution closed-loop force control
- Intuitive operation
- Low energy consumption
- Installation at ground level without pit
- Compatible with DORST IoT Solutions

### Technical information

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- Pressing force: 700 kN
- Upper punch travel: 300 mm
- Holding force of die up to: 300 kN
- Withdrawal force of die up to: 300 kN
- Travel upper levels: 50 mm
- Travel lower levels: 150 mm
- Filling height: 150 mm
- Core rod travel: 150 mm
- Positioning accuracy of main drives:  $\pm 0,001$  mm

## Keyfacts

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- Highly dynamic axis drives
- Precision force measurement
- Precise closed-loop force control
- Closed-loop controlled upper punch hold-down
- Intuitive programming and operation
- Very low noise emission
- Intelligent energy management system
- Low carbon footprint
- TCO optimized

## Characteristics

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- Modular interchangeable tool carrier system
- Up to 3 upper and lower tool levels
- Backlash-free crosshead guide
- Servo-motorized closed-loop controlled core rod
- Servo-motorized closed-loop controlled filler axis
- Max. 3 filler axes
- Low maintenance
- Installation at ground level
- Ergonomic design

## Technologies

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- Withdrawal process
- Tool positioning system
- IPG® support
- DTS - DORST Tool Setup
- Automation systems
- Multi-material filling technology
- 3D filling
- Network-compatible
- DORST IoT Solutions